

Rules of the puzzle: The words are found in all directions - vertically, horizontally, diagonally, forward and backward.
The Solution Phrase: "**Steam engine**" (created by the letters that are not used in any word within the puzzle)

T	M	E	C	H	A	N	I	C	A	L	C	O	S	T
R	H	B	O	I	L	I	N	G	W	A	T	E	R	S
C	O	O	E	F	F	I	C	I	E	N	C	Y	T	B
P	O	T	M	C	Y	L	I	N	D	E	R	L	O	V
E	I	N	A	A	F	O	R	C	E	J	O	I	P	O
G	L	S	D	R	S	A	E	S	A	C	L	A	C	N
O	T	C	T	E	Y	N	E	M	O	E	T	O	A	U
V	Y	U	Y	O	N	M	E	M	R	E	A	M	R	Z
E	A	D	R	C	N	S	O	W	N	L	O	E	M	L
R	W	O	E	B	W	T	E	T	C	B	W	N	M	O
N	L	O	G	A	I	D	I	R	I	O	N	F	O	P
I	I	W	T	V	A	N	E	L	P	O	M	U	V	N
N	A	T	E	O	E	N	E	R	G	Y	N	E	I	A
G	R	S	R	A	T	I	O	S	H	I	P	L	N	V
R	E	V	O	M	P	R	E	S	S	U	R	E	G	I

Find these words: BOILER, BOILING WATER, COAL, CONDENSER, COST, CYCLE, CYLINDER, EFFICIENCY, ENERGY, FORCE, FUEL, GOVERNING, IVAN POLZUNOV, JAMES WATT, LOCOMOTIVES, MECHANICAL, MOBILE, MOVER, MOVING, PATENT, PISTON, POWER, PRESSURE, RAILWAY, RATIO, ROAD, ROTARY MOTION, SEA, SHIP, THOMAS NEWCOMEN, TURBINES, WOOD

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